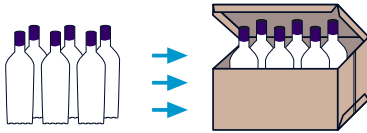
**DISTORTION**

DFB (small ribs)
500 mm spread
less than 8 mm



DFC (large and medium ribs)
500 mm spread
less than 6 mm

DDF (double rib)
500 mm spread
less than 4 mm

DIMENSIONAL VARIATIONS WITH HUMIDITY CHANGES

Max. elongation parallel with the ribs 1,1 %
Max. elongation perpendicular to the ribs 0,5 %

DIMENSIONAL TOLERANCES ON CUTTING

Flat cut +/- 0,5 à 1 mm
Rotary cut +/- 2 mm
Combined packaging +/- 2 mm

THE FOLDING BEND OF THE CARDBOARD MUST BE IN PERFORATION AND NOT ONLY IN SQUEEZED BEND

If these recommendations are not followed, CONDI FILM shall not be held responsible for the results obtained .