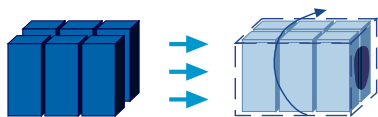




RECOMMENDATION FOR CHOOSING RETRACTABLE FILM



TYPE OF FILM

Thermoretractable polyethylene only

Insist on: A film recyclable by melting and regranulation, recoverable by combustion and conforming to the European Directive on Packaging: 94/62/EC and Order 98638 of 20.07.1998.

Heavy metal content (Pb, Cd, Hg, CrVI) < 100 ppm

Single oriented film	70-15 according to nature of products to be packed
Double oriented film	65-25 according to nature of products to be packed
Minimum thickness	45 μ according to nature of products to be packed
Maximum thickness	70 μ according to nature of products to be packed
Thickness tolerance	+/- 5 %
Slip coefficient	0.25 - 0.28
Grade	0.7
Density	0.925 / 0.928
Co extruded film	consult us
Presplitted film.....	consult us

COMPOSITION

Like a radical + straight-chain 10 %
Slip or anti-block agents
Anti-static processing

PRINTING (if applicable)

Inking inside the coil
Printing legible from the outside
CORONA processing on one side
Black positioning spot
Spot dimensions 30 x 15
Spot located outside decor (one on each side)
Pitch length tolerance * 5 mm
Non printed space reserved for self sealing (see enclosed drawing)

In order to avoid the setting of the photoelectric-cell position, it is imperative to respect the spot position in function of the setting, in a same product's format.

If these recommendations are not followed, CONDI FILM shall not be held responsible for the results obtained .

The plan must be sent to us for approval.

COMMENTS

CORONA processing decreases film resistance .
Do not hesitate to increase the thickness of the neutral film usually used .
CORONA processing also increases absorption of humidity which causes the film to adhere .
It is important that the film be stored in a dry place .
Do not store outside .
Notice the direction of the designs, consult the supplier plans .
Prefer designs without straight lines, since straight lines accentuate distortions due to the retraction